

# NUKSHI OVERVIEW



## **Contact** Information

## Mr, Farid Yousaf (Chairman)

### **NUKSHI STAR SLAG AND FLY ASH**

Head Office. 70/A B-Block Small Industrial Estate G-T Road, Rathrian, Jhelum.

tel:+92315522467 | tel:+923005522467 9nukshi@gmail.com



## **ABOUT US** NUKSHI SLAG

NUKSHI Slag was established in 2003.

NUKSHI Slag is certified company, and a name of trust in the production of high quality Pure Slag from two separate manufacturing units. Nukshi is the supplier of high quality pure Ground Granulated Blast Furnace Slag (GGBFS). The quality of pure Slag is according to the ASTM Standard C-989.



### NUKSHI'S PARTNERSHIP WITH PAKISTAN SLAG CEMENT INDUSTRIES



#### PARTNERSHIP

The Management of Pakistan Slag Cement greatly appreciate Nukshi Group of Companies association and support. Their vast experience and knowledge has added value in marketing and selling of GGBFS since 2003 all over Pakistan.





#### NUKSHI'S PARTNERSHIP WITH DEWAN CEMENT



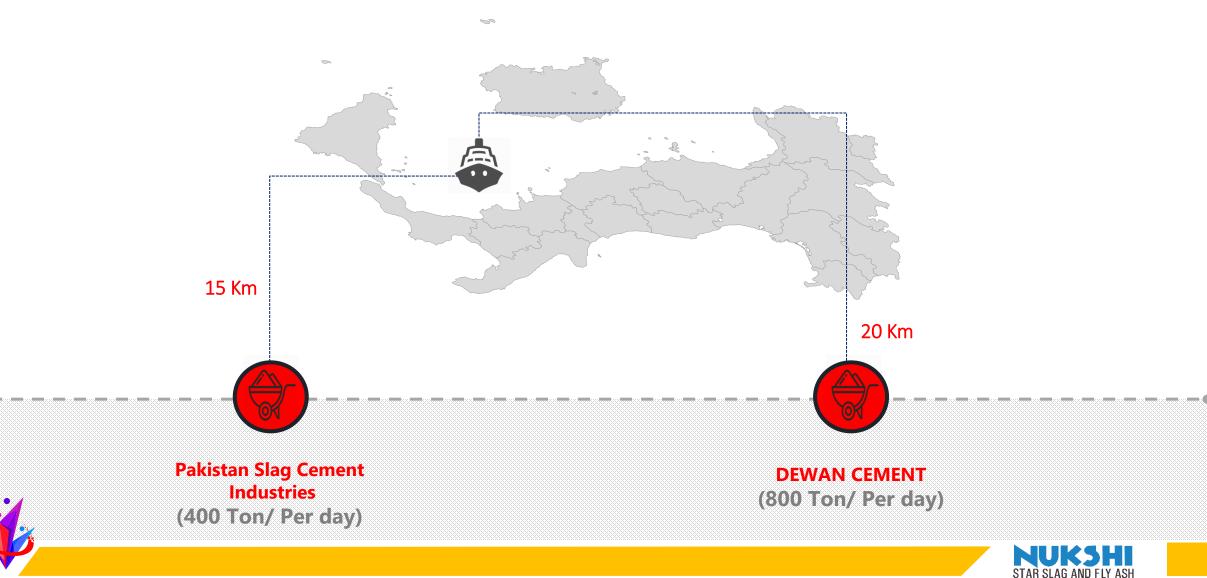
#### PARTNERSHIP

The Management of Dewan Cement Is herby to award partnership certificate to Nukshi Group of Companies for the outstanding business Cooperation performance since 2014. Their vast experience and knowledge has added value in marketing and selling of GGBFS.



## **NUKSHI PRODUCTION** Our Manufacturing Plant Distances to PORT QASIM

Karachi -Pakistan



## Quality Management System ISO 9001:2015

#### SZUTEST

### CERTIFICATE



Quality Management System CERTIFICATE NO: SZT.2020.5B.2.0.145

Nukshi Star Slag & Fly Ash 70/A, B-Block, Small Industrial Estate, G.T Road, Rathrian, Jhelum, Punjab - Pakistan

#### ISO 9001:2015

Distributor of Slag, Cement & Fly Ash

#### EA Code: 29

Szutest confirms with the certificate details given above, that the organization has an appropriate management system complying with the relevant standard principles. This certificate is valid until the date of certification period expiry date only provided that the management system is found successful as a result of surveillance audits.







## Environment Management System ISO 14001:2015

#### SZUTEST

### CERTIFICATE



Environment Management System CERTIFICATE NO: SZT.2020.5B.2.1.034

Nukshi Star Slag & Fly Ash 70/A, B-Block, Small Industrial Estate, G.T Road, Rathrian, Jhelum, Punjab - Pakistan

#### ISO 14001:2015

Distributor of Slag, Cement & Fly Ash

#### EA Code: 29

Szutest confirms with the certificate details given above, that the organization has an appropriate management system complying with the relevant standard principles. This certificate is valid until the date of certification period expiry date only provided that the management system is found successful as a result of surveillance audits.

First Issue Date 27.07.2020 Issue Date 27.07.2020 Expiry Date 26.07.2021 Period Finish Date 26.07.2023 CCREDITED r of System Certification This certificate can be examined by scanning the square codes on the certificate with ramob le device or by verifying the numbers on the square code from the http://public.szutest.com.tr FR.SB.74 R:6 SZUTEST UYGUNLUK DEĞERLENDİRME A.Ş. Szutest.com.tr



## Occupational Health and Safety Management System OHSAS 18001:2007

#### SZUTEST

## CERTIFICATE



Occupational Health and Safety Management System CERTIFICATE NO: SZT.2020.5B.2.3.019

> Nukshi Star Slag & Fly Ash 70/A, B-Block, Small Industrial Estate, G.T Road, Rathrian, Jhelum, Punjab - Pakistan

#### OHSAS 18001:2007

Distributor of Slag, Cement & Fly Ash

#### EA Code: 29

Szutest confirms with the certificate details given above, that the organization has an appropriate management system complying with the relevant standard principles. This certificate is valid until the date of certification period expiry date only provided that the management system is found successful as a result of surveillance audits.







## **Clients / Project**

#### CGGC-Cmec Consortium (China)

Neelum-Jhelum Hydro-Power Project, MUZZAFARABAD (AJK).

#### China International Water & Electric Corporation. (China)

- Mangla Dam Raising Project
- Small Towns Islamgarh
- Chaksawari, Dudail & Sikah Works

#### Sambu Co., LTD (Korea)

•84-MW New Bong Escape Hydro Electric Project, Lehri Mirpur (AJK)
•Golen-Gol Hydro Power, Koghuzi, Chitral Lowari Tunnel Project Chitral
•Lowari Tunnel Project

#### Sinohydro Corporation LTD (China)

Rehabilitation of Trimmu barrage Project, District Jhang.

#### Daewoo Engineering & Construction Co., LTD (Korea)

• Patrind Hydropower Project Muzaffarabad KPK Pakistan

#### GBC Impregilo (Italian)

Ghazi-Barotha Hydro Power Project

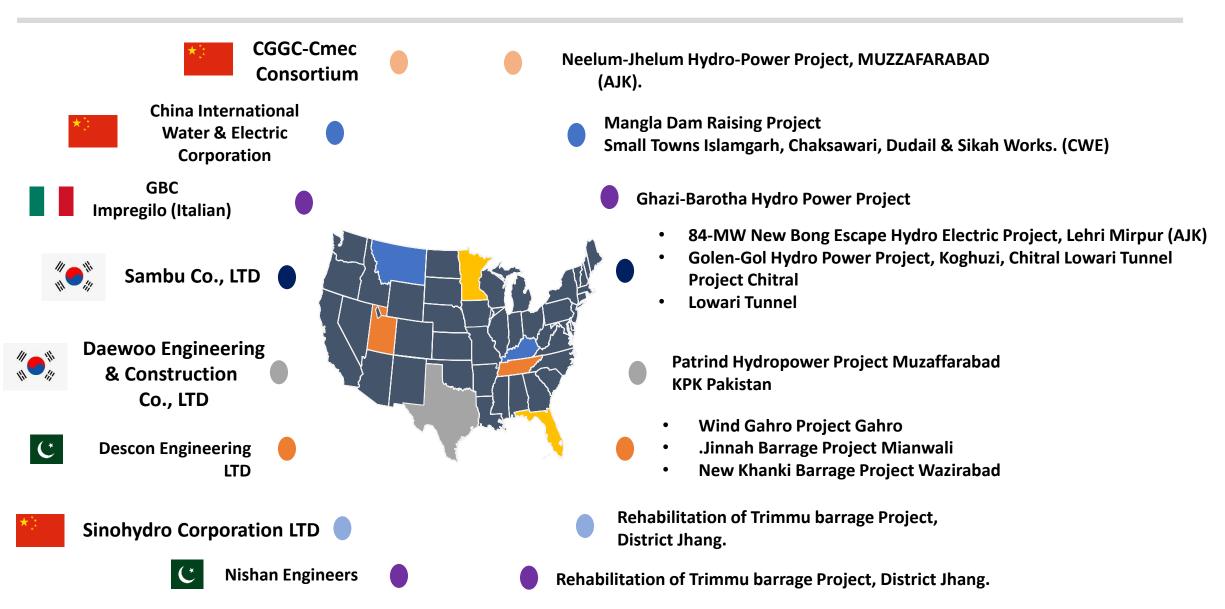
#### Descon Engineering LTD (Pakistan)

- Wind Gahro Project Gahro, & .Jinnah Barrage Project Mianwali
- New Khanki Barrage Project Wazirabad

#### Nishan Engineers (Pakistan)

• Rehabilitation of Trimmu barrage Project, District Jhang

## Mape of Few our Clientele



# Feedback of our Clients





## **CGGC – CMEC CONSTRTIUM** Neelum Jhelum Project Management in Pakistan



#### To Whom It May Concern

It is certified and on behalf of the remarkable services of supply / CGGC complete construction team. I would like to congratulate you on successfully continue supplying of GGBFS Slag with Brand Name of Nukshi Slag at our NEELUM JHELUM HYDRO POWER PRJOECT from the beginning of the project and providing a wonderful services/ struggles and I appreciate the way you handled this job and project it in such a professional way.

It's all because of the dedication and hard work of your company M/s Nukshi Star Slag and Fly Ash that our company will complete the project in time successfully. I have already got congratulatory from different departments for your achievement and sincerely acknowledge the hard work.

I feel proud that you have such a wonderful do Job Nukshi Slag have led the serve in the right direction.

We sincerely appreciate your role in the success and wish that you would keep up the good work in future too sure also we recommend for our future projects and wish for M/s Nukshi Star Slag and Fly Ash to continue their services as efficiently as ever.





## DAEWOO E&C 150-MW Patrind Hydro Power Project Muzaffarabad AJ&K

DAEWOO E&C

Deeveo main camp office, Lower Chatter new Thori park, Muta/farabad AJK, Pekistan Tel: & Fax: (92) 05622-432857

House# 238 street #45 Block F110 laternatist, Pakistan PH# 0512225235

Date: 2th March 2017

#### TO WHOM IT MAY CONCERN

It is privilege to acknowledge the efforts of M/s Nukshi who is involved for the supplying of Slag (GGBFS) for main works of 150-MW Patrind Hydro Power Project, Muzaffarabad (AJ&k).

M/S Nukshi during this turnaround deserve great appreciation by putting excellent and professional participation and prompt reaction to our requirements, and we never face any problem on quality of slag which enable us to execute concrete activities smoothly and on time.

We recommend M/s Nukshi to continue for truly professional presence in our future project.







## **SAMBU SARCO JV 106 MW Golen Gol Hydropower Project Chitral**

Chitral Office: SAMBU SARCO JV Islamabad Office GOLEN GOL HYDROPOWER PROJECT JKCHS Islamabad, Tel # 051-2308465, Fax # 051, 2308466

WAPDA Colony Koghuzi, 21km from Chitral, Kyber PukhtoonKhwa, Pakistan GPO Box #18 Tel: +92-0943477025 Fax: +92-943-477081 House # 116, Main Principle Road Sect, F-15/1

Dated: March 06, 2017

#### TO WHOM IT MAY CONCERN

It is privilege to acknowledge the Efforts of M/S NUKSHI who is involved for the supplying of Slag (GGBFS) for main works of 106MW Golen Gol Hydropower Project Chitral.

M/S NUKSHI during this turnaround deserved great appreciation by putting excellent and professional participation and prompt reaction to our requirements, and we never face any problem on quality of Slag which enabled us to execute concrete activates smoothly and on time.

We recommend M/S NUKSHI to continue for truly professional presence in our future projects.







#### **SAMBU**

84 MW New Bong Escape Hydro Electric Power Project Mirpur AJ&K NEW BONG ESCAPE HYDRO-ELECTRIC POWER COMPLEX PROJECT

 Pakistan
 Branch Offices:

 LAHORE:
 256-CA, 2<sup>-4</sup>Floor, Block – FF, Phase – IV, D.H.A. Lahora. Ph: 043-05740180-81, Fac: 043-0582256

 sambupak@yahoc.com
 IslaMADAD: 219 Stroct No. 70 F-11/1 Islamabad Ph. 053-2224561 Fac: 001-2224562 sambul.sb.ph@gmall.com

 KARACHI:
 B1-Khayaban-S-Bulgiat Phase 5 Dilla K. Karachi Ph: 0031-03245624. Fac: 001-2224562 sambul.sb.ph@gmall.com

Dated: 19th June 2012

#### TO WHOM IT MAY CONCERN

It is privilege to acknowledge the efforts of **M/s Nukshi** who is involved for the supplying of **Slag (GGBFS)** for main works of 84-MW New Bong Escape Hydro Electric Power Project, Lehri, Mirpur (AJK).

M/s Nukshi during this turnaround deserve great appreciation by putting excellent and professional participation and prompt reaction to our requirements, and we never face any problem on quality of Slag which enabled us to execute concrete activities smoothly and on time.

We recommend M/s Nukshi to continue for truly professional presence in our future projects.

APPI (JUN WOO PARK)

General Manager Sambu Construction Co.





## SINOHYDRO CORPORATION LIMITED Rehabilitation & UP Gradation Of Trimmu Barrage



#### 中国水电建设集团国际工程有限公司 SINGHYDRO CORPORATION LIMITED

Dated 08-03-2017

#### To Whom It May Concern

It is certified that M/S Nukshi is supplying us Ground Granulated Brass Furnace Slag with the Brand Name "Nukshi Slag" at our project

· "Rehabilitation and Up gradation of Trimmu Barrage"

The test carried out of the GGBFS are totally as per specification and autisfactory. The deliveries of our orders are also in time. We recommend M/S Nukshi for our future projects and wish for M/S Nukshi to continue their services as efficiently as ever.

Usun that Best Regards

Best Regards Usman Ashraf Trinnow Barrage.

Address: Home NO.1-BC. Tech Society, Labore







中国水利电力对外公司

曼格拉大坝加高项目组

World Wide Service One of the largest General Contracting Company in China

CHINA INTERNATIONAL WATER & ELECTRIC CORPORATION MANGLA DAM RAISING PROJECT - MDR-10, MDR-26A & MDR-27A

Date February 11, 2011

#### TO WHOM IT MAY CONCERN

It is certified that M/s Nukshi having office at Allama Iqbal Road, Mirpur, Azad Kashmir duly represented by Mr. Farid Yousaf has been involved in supply of Slag for Mangla Dam Raising Project, under Contract MDR-10, Construction of Main Works of Mangla Dam Raising Project, Contract MDR-26A and Contract MDR-27A for the Construction of Infrastructure Development Works in Small Towns of Islamgarh, Chaksawari, Dudial and Siakh with China International Water & Electric Corporation.

Our requirement for slag was fully fulfilled by M/s Nukshi, we never had any problem on quality of slag or timely supplies. We recommend M/s Nukshi for our future mega projects.

CWE has no disputes with M/s Nukshi and have never been involved in litigation.

Truly Bian Jingxi

Bian Jingxi Project Manager CWE, Mangla Dam Raising Project.

> CWE-TTP Joint Venture Mangla Dam Raising Procest



Hend Office: CWE Mansion, No. 3 Liu Pu Kang. ST. West Dist., Beijing, China, ZIP Cede: 100011, P.O. Box: Beijing 777 FAX: (008610) 64014078, 64014075 TEL: (008610) 62050048, 62381188 E-mult <u>sversarti@cwe.com.cn</u>

#### NUKSHI STAR SLAG AND FLY ASH

## (CWE) CHINA INTERNATIONAL WATER & ELECTRIC CORPORATION Mangla Dam Raising Project

MDR-10, MDR-26A & MDR-27A

#### **DESCON ENGINEERING LIMITED**

Wind Power Project Karachi Wind Power Wind Garo Project Karachi Jinnah Barrage Project Mianwali New Khanki Barrage Project Wazirabad



DEL/IP-PROC/L0046 1<sup>st</sup> March, 2016

Mr. Mian Farid M/S Nukshi Kashmir Continental Hotel, Alama Igbal Road Mirpur Ak Cel:0321-5522467 Ph# 05827-448348

#### To Whom It May Concern

This is certifying that we used the Ground Granulated Blast Furnace Slag supplied by M/ s Nukshi in Brand name "NUKSHI SLAG" at our following projects.

- 1. Wind Power Project Karachi
- 2. Wind Power Wind Garo Project Karachi
- 3. Jinnah Barrage Project Mianwali
- 4. New Khanki Barrage Project Wazirabad

As per site reports and tests carried out of their GGBFS, we have found the results as per specification and satisfactory.

This certificate is being issued of vendor behalf of remarkable services for Descon Engineering Limited.



Rashid Mehmood Lead Procurement

Descon Engineering Limited Descon Headquarters: 18-Km, Ferozepur Road, P.O. Box 1201 Lahore, 54760, Pakistan. UAN: 42 111 DESCON (337 266) F +92 (42) 3540 1938-39 E: descon@descon.com W: www.descon.com





## **Company** Description

Quality is our First priority



NUKSHI Slag was established in 2003.and it was fully operational by producing/ providing superior Ordinary Pure Slag was introduced. The group's entry into the slag sector came through acquisition of Pakistan

Nukshi Slag Exports to different parts of the world. It is listed on the Pakistan Stock Exchange.

Nukshi manufactures high quality Slag utilizing dry process suspension pre-heater with pre-calcinations technology. It produces superior quality slag which conforms to international quality standards through modern and innovative technology. Total quality management underlines the entire operation. Brief description of GGBF Slag

- **1.** Ground Granulated Blast Furnace Slag
- 2. Classification
- 3. Slag cement in Self Consolidating Concrete (SCC)
- 4. Shrinkage
- Alkali-Silica Reactions (ASR)





Ground Granulated Blast Furnace Slag

Ground Granulated Blast Furnace Slag (GGBFS) is a by-product of the steel industry. Blast furnace slag is defined as "the non-metallic product consisting essentially of calcium silicates and other bases that is developed in a molten condition simultaneously with iron in a blast furnace." [1] In the production of iron, blast furnaces are loaded with iron ore, fluxing agents, and coke. When the iron ore, which is made up of iron oxides, silica, and alumina, comes together with the fluxing agents, molten slag and iron are produced. The molten slag then goes through a particular process depending on what type of slag it will become. Aircooled slag has a rough finish and larger surface area when compared to aggregates of that volume which allows it to bind well with Portland cements as well as asphalt mixtures. **GGBFS** is produced when molten slag is quenched rapidly using water jets, which produces a granular glassy aggregate.



Classification

In accordance with ASTM C989, GGBFS has three strength grades which are determined by their respective mortar strength when they are mixed with equal mass of portland cement. The three grades, 80, 100, and 120, are classified according to their slag activity index which is average compressive strength of the slag-reference cement cubes (SP), divided by the average compressive strength of the reference cement cubes (P), multiplied by 100 (see Table 1).

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Slag Activity Index, %= ---- X 100
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#### Ρ

The standard also describes the mixture proportions for each type of cube as well as noting a size requirement of residue left on a No. 325 sieve ( $45\mu m$ ) to be 20% and that the air content in the slag mortar not be greater that 12%. The chemical limitations of the standard are that the sulfur and ion sulfate contents cannot exceed 2.5%, and 4.0%, respectively.



#### **TABLE 1 Physical Requirements**

Ite		
Fineness:		
amount retained when wet screened or sieve, max %	20	
Specific surface by air permeability, Me determined and reported although		
Air Content of Slag Mortar, max %		12
	Average of	
	Last Five	Any individua
	Consecutive	Sample
	Samples	
Slag Activity Index, min, %		
7-Day Index		
Grade 80		
Grade 100	75	70
Grade 120	95	90
28-Day Index		
Grade 80	75	70
Grade 100	95	90
Grade 120	115	110

#### **TABLE 2 Chemical Requirements**

Sulfide sulfur (S), max, %		2.5
Sulfate ion reported as SO <sub>3</sub> ,	max, %	4.0



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ASTM: C-989 Standard Specification for Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars

Slag cement in Self Consolidating Concrete (SCC) The use of slag as a replacement of cement in SCC mixtures was shown to be effective in a 2003 study the slag cement content was varied in different SCC mixtures. The SCC mixtures with the slag cement had slump flow and flow times similar to the control mixtures.

The compressive strengths for the mixtures with the slag cement met their target strengths by 28 days, reaching 31-46 MPa compressive strength. Cost was also a consideration for this study and the most cost effective mixture had a 60% slag replacement.



<u>Shrinkage</u>

One report states that the shrinkage of GGBFS is similar to the shrinkage of plain concrete and thus does not require any special engineering or construction requirements [2].A study in 2003 showed that plain concrete and concrete with silica fume developed drying shrinkage faster than concrete with GGBFS, but that after one year the shrinkage was about the same for all the types of concrete that were tested. With respect to autogenously shrinkage, the study showed that the higher the percentage of slag used, the higher the autogenously shrinkage after 1 year.

The total shrinkage, drying plus autogenous, of concrete containing slag was lower than 100% portland cement concrete



Alkali-Silica Reactions (ASR) GGBFS has been known to reduce the degree of which ASR occurs in concrete. The alkali in cement is used by the GGBFS during hydration which prevents the alkali from reacting with the potential deleterious aggregates. In addition, GGBFS typically reduces the permeability of the concrete which in turn prevents the alkalis form migrating through the pores



## **Quality Control System**

## Why our customers prefer our products?

Our excellent quality control system ensures good quality of products.

State of the art fully equipped quality control laboratory ensures round the clock supervision and control of all processes of slag manufacturing.

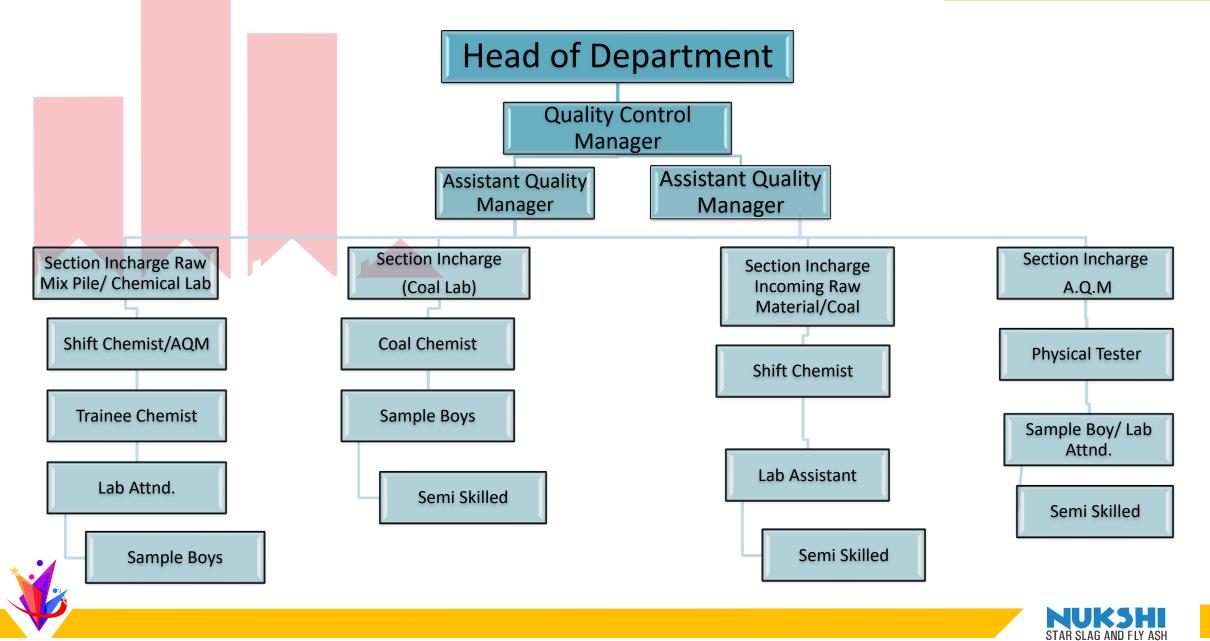


X-Ray analyzer assures quality control at every stage of slag production.





#### **QUALITY CONTROL MANAGEMENT SYSTEM**





Dated: 02-09-2020

#### TEST REPORT GRANULATED BLAST FURNACE SLAG (For ASTM C-989-97B) GRADE 80

CHEMICAL COMPO	LIMITS	<b>RESULTS (%)</b>	
Loss on ignition	(L.O.I)	-	0.53
Silica Oxide	(SiO <sub>2</sub> )	(+)	38.10
Aluminum Oxide	(Al <sub>2</sub> O <sub>3</sub> )	-	18.70
Ferric Oxide	(Fe <sub>2</sub> O <sub>3</sub> )	(m)	1.39
Calcium Oxide	(CaO)	(*3	37.50
Magnesium	(MgO)	(a)	6.86
Sulphur Tri-Oxide	(SO <sub>3</sub> )	Max 4.0 %	0.41
Specific Gravity		2.7~2.9	2.85

PHYSICAL TESTING	LIMITS	RESULTS
Residue on 325 on 45µ (%)	Max 20%	13.45
Specific Surface Blaine Value (cm <sup>2</sup> /g)	Not specified	5380
STRENGTH ACTIVITY INDEX	LIMITS	RESULTS
07-Days (Percent of Control)	Not Specified	92
28-Days (Percent of Control	MIN 70	101

Please note that the above Chemical Analysis depends on the basis of receipt of material from Pakistan Steel which may slightly vary.



Head Office: -70/A B-Block Small Industrial Estate G T Road, Rathrian, Jhelum E-mail.9nukshi@gmail.com

## TEST REPORTS NUKSHI TEST







Dated: 04-06-2020

#### TEST REPORT GRANULATED BLAST FURNACE SLAG (For ASTM C-989-97B) GRADE 80

CHEMICAL COMPO	LIMITS	RESULTS (%)	
Loss on ignition	(L.O.I)	153	0.53
Silica Oxide	(SiO <sub>2</sub> )	144	38.05
Aluminum Oxide	(Al <sub>2</sub> O <sub>3</sub> )		18.70
Ferric Oxide	(Fe <sub>2</sub> O <sub>3</sub> )	-	1.39
Calcium Oxide	(CaO)	-	37.51
Magnesium	(MgO)	1.53	6.85
Sulphur Tri-Oxide	(SO3)	Max 4.0 %	0.41
Specific Gravity		2.7~2.9	2.83

PHYSICAL TESTING	LIMITS	RESULTS
Residue on 325 on 45µ (%)	Max 20%	15.85
Specific Surface Blaine Value (cm <sup>2</sup> /g)	Not specified	5650
STRENGTH ACTIVITY INDEX	LIMITS	RESULTS
07-Days (Percent of Control)	Not Specified	84
28-Days (Percent of Control	MIN 70	99

Please note that the above Chemical Analysis depends on the basis of receipt of material from Pakistan Steel which may slightly vary.

MANAGER Quality Control

Head Office: -70/A B-Block Small Industrial Estate G T Road, Rathrian, Jhelum E-mail.9nukshi@gmail.com

## TEST REPORTS NUKSHI TEST







Dated: 29-05-2020

#### TEST REPORT GRANULATED BLAST FURNACE SLAG (For ASTM C-989-97B) GRADE 80

CHEMICAL COMPO	LIMITS	<b>RESULTS (%)</b>	
Loss on ignition	(L.O.I)	-	0.53
Silica Oxide	(SiO <sub>2</sub> )	-	38.05
Aluminum Oxide	(Al <sub>2</sub> O <sub>3</sub> )	2	18.70
Ferric Oxide	(Fe <sub>2</sub> O <sub>3</sub> )	-	1.39
Calcium Oxide	(CaO)	-	37.51
Magnesium	(MgO)	-	6.85
Sulphur Tri-Oxide	(SO3)	Max 4.0 %	0.41
Specific Gravity		2.7~2.9	2.83

PHYSICAL TESTING	LIMITS	RESULTS
Residue on 325 on 45µ (%)	Max 20%	15.95
Specific Surface Blaine Value (cm <sup>2</sup> /g)	Not specified	5955
STRENGTH ACTIVITY INDEX	LIMITS	RESULTS
07-Days (Percent of Control)	Not Specified	91
28-Days (Percent of Control	MIN 70	103

Please note that the above Chemical Analysis depends on the basis of receipt of material from Pakistan Steel which may slightly vary.

MANAGER **Quality Control** 

Head Office: -70/A B-Block Small Industrial Estate G T Road, Rathrian, Jhelum E-mail.9nukshi@gmail.com

#### NUKSHI STAR SLAG AND FLY ASH

## TEST REPORTS NUKSHI TEST



## **TEST REPORTS**

## **THIRD** LABORATORY **REPORTS**



#### **TESTING REPORT**

WORK ORDER NO.	9192

Client Name: **Client's Reference: Client's Project** Sample Name: Sample Type: Sample Received Date: M/S NUkSHI Star Slag and Flyash AJK NUKSHI-DC/01-12-13#007 Testing of Slag Nukshi Slag Slag 15-Jun-20

		D		ASTM C-989		
Test Items	Unit	Results	GRADE 80	GRADE 80 GRADE 100		
CHEMICAL REQUIREMENTS						
Moisture	%	0.37	Not Specified			
LOI (Loss on ignition)	96	4.18				
SiO2 (Silica)		28.73				
AL2O3 (Alumina)	96	17.67				
Fe2O3(Iron Oxide)	96	2.52				
CaO (Lime)	26	38.9				
MgO (Magnesia)	96	5.8	1			
SO3 (Sulphuric Anhydride)	96	0.58	MAX 4.00	MAX 4.00	MAX 4.00	
PHYSICAL REQUIREMENTS						
Fineness (Blain)	Cm2/g	6280		Not Specified		
Residue (325#)	96	11.8	MAX 20	MAX 20	MAX 20	
STRENGTH ACTVITY INDEX						
07-Days (Percent of Control)	%	85	Not Specified	MIN 70	MIN 90	
28-Days (Percent of Control)	96	96	MIN 70	MIN 90	MIN 110	

Muhammad Sarfaraz Lab Incharge



Technology Upgradation and Skill Development Company Ministry of Industries and Production Cement Research and Development Institute (CR&DI) State Cement Corporation Building, Kot Lakhpat, Lahore 54770, Pakistan Tel: (+92)-42-35145793-5, 35215890, 35215874, Fax: (+92)-42-35121658, tusdec.org.pk







## **TEST REPORTS**

## THIRD LABORATORY REPORTS



 Client Name:
 M/S NukSHI Star Slag and Flyash AJK

 Client's Reference:
 NUKSHI-ST-10-DC/01-12-13 # 083

 Client's Project
 Testing of Slag

 Sample Name:
 Slag

 Sample Type:
 Nukshi Slag

 Sample Received Date:
 23-Jul-19

Test Items	Unit	Desults	ASTM C-989 GRADE 80 GRADE 100		
rest items	Unit	Results			GRADE 120
CHEMICAL REQUIREMENTS					
LOI (Loss on ignition)	%	4.36			
SiO2 (Silica)	%	40.74			
AL2O3 (Alumina)	%	15.62	Not Specified		
Fe2O3(Iron Oxide)	%	2.4			
CaO (Lime)	%	32.71			
MgO (Magnesia)	%	4			
SO3 (Sulphuric Anhydride)	%	0.14	MAX 4.00	MAX 4.00	MAX 4.00
PHYSICAL REQUIREMENTS					
Fineness (Blain)	Cm2/g	7404		Not Specified	
Residue (325#)	%	16.6	MAX 20	MAX 20	MAX 20
STRENGTH ACTVITY INDEX					
07-Days (Percent of Control)	%	96.01	Not Specified	MIN 70	MIN 90
28-Days (Percent of Control)	%	98.22	MIN 70	MIN 90	MIN 110

Muhammad Sarfara Lab Incharge

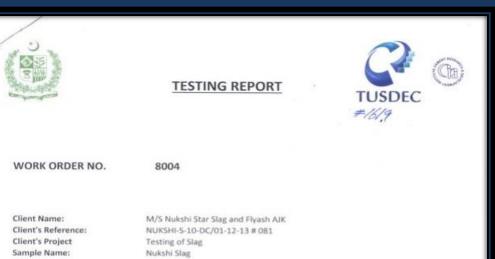
Technology Upgradation and Skill Development Company (TUSDEC) Ministry of Industries and Production Cement Research and Development Institute (CR&DI) State Cement Corporation Building, Kot Lakhpat, Lahore. Tel: (+92)-42-111-000-143, 35145793-95, Fax: (+92)-42-3512 1658, www.tusdec.org.pk





## **TEST REPORTS**

## THIRD LABORATORY REPORTS



Test Items	Unit	Results	ASTM C-989		
Test items	Unit		GRADE 80	GRADE 100	GRADE 120
PHYSICAL REQUIREMENTS					
Fineness (Blain)	Cm2/g	6417	Not Specified		
Residue (325#)	96	13.18	MAX 20	MAX 20	MAX 20
STRENGTH ACTVITY INDEX					
07-Days (Percent of Control)		100	Not Specified	MIN 70	MIN 90
28-Days (Percent of Control)	96	105	MIN 70	MIN 90	MIN 110

Slag

26-Feb-19

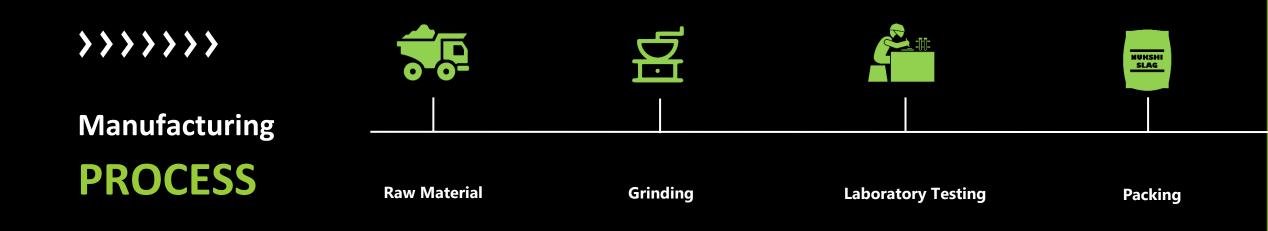
Sample Type:

Sample Received Date:



Technology Upgradation and Skill Development Company (TUSDEC) Ministry of Industries and Production Cement Research and Development Institute (CR&DI) State Cement Corporation Building, Kot Lakhpat, Lahore. Tel: (+92)-42-111-000-143, 35145793-95. Fax: (+92)-42-3512 1858, www.lusdec.org.pk







# 

#### **Raw Material**





















### Grinding

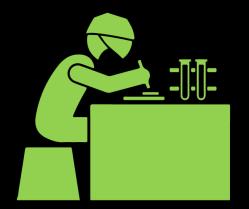






- BA





#### Laboratory Testing















### Packing

NUKSHI Slag NUKSHI SLAG SHI SLAG GGBFS GGBFS (Grade-100) (Grade-80) ASTM C-989 ASTM C-989 PAKISTAN PAKISTAN





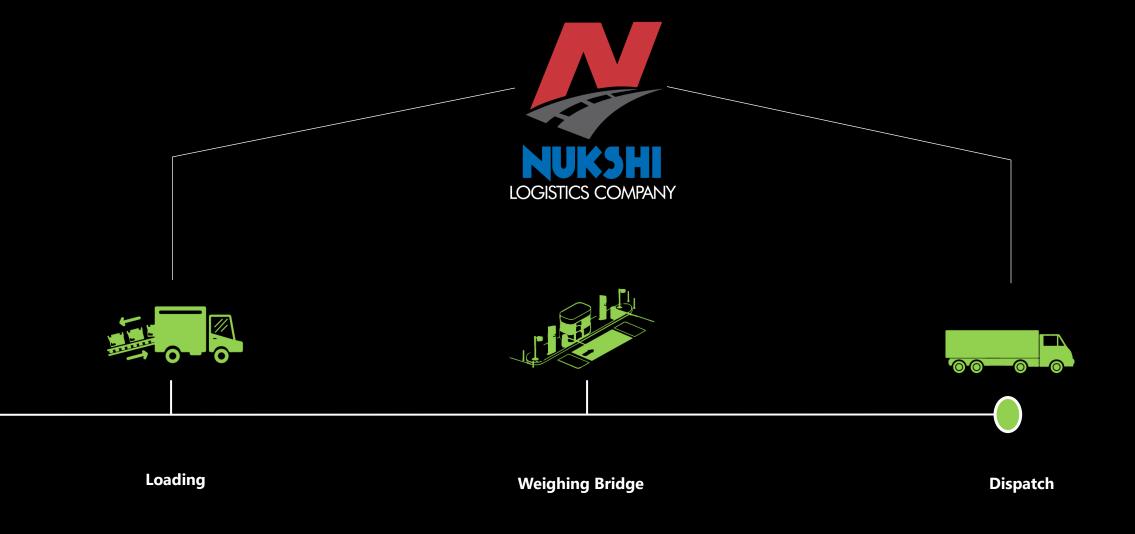














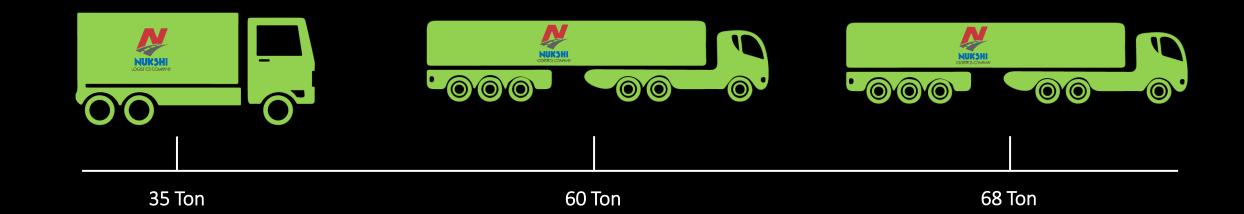




















68 Ton





















## Weighing Bridge













### Dispatch

















#### GRINDING / PACKING FACILITY

Current GGBFS Dispatches / Packing facility is capable of 1200 TPD. **Future Plans** 

Separate Vertical Roller Mill (VRM) dedicated to GGBFS coupled with existing facilities the production capacity would be enhanced to 2000

TPD.





## THANK YOU

